

5440 PU66 8H PU Topcoat Gloss

Product Description

5440 is a two component polyurethane topcoat of the PU66 range, designed for the internal / external protection and decoration of aircraft structures.

- Conventional solids
- Excellent fluid resistance including Skydrol, hydraulic fluids
- Outstanding UV and long term durability

Components

Mix Ratio (by volume)

Component Ref.	Spray Application	Brush Application
5440/.... (Base)	1	5
07309000 (Activator)	1	Not Applicable
07079000 (Activator)	Not Applicable	2
04919000 (Thinner)	To Viscosity	Not Applicable

Specifications



5440 is qualified to:

- AIMS 04-04-066 (54407030 RAL 9006 Aluminium only)
- AIMS 04-04-078
- ASNA 3626
- ASNA 4247
- BLGG 140301
- DGQT 1.7.0.0145
- ECS 2065 (54400001 M8001 White only)
- HMDC0055
- HMRC0060
- MDL 5041

5440 meets the performance requirements of:

- Mil-PRF-85285

5440/....

5440 PU66 8H PU Topcoat Gloss

Product Compatibility

5440 is compatible with the following primer specifications :

- AIMS 04-04-002
- AIMS 04-04-003
- AIMS 04-04-011
- AIMS 04-04-012
- AIMS 04-04-077
- AIMS 04-04-078
- ASNA 4251
- BLGG 0900101

Note: PPG Aerospace recommends you check the most recent specification QPLs for updated information.

Surface Preparation and Pretreatment



Ensure surface is clean, dry and intact using a high performance solvent cleaner - DeSoto® CN20 or Desoclean™ 45 solvent cleaners are recommended. Observe recommended over coating windows for primers. For further information refer to the technical data sheet for the relevant primers.

Instructions for Use



Base component may require mechanical agitation. Ensure all components are adequately dispersed. Before adding the activator to the base, thoroughly stir or shake the base component until a smooth uniform mix is obtained. Slowly add activator to base while stirring, then add required thinner (spray application only) while stirring.

Note: All products and components should be placed in ambient conditions of 15-35°C (59-95°F) for at least 24 hours prior to mixing and application.



Induction Time:

Not required

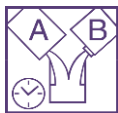


Viscosity: (21 - 25°C / 70 - 77°F)

- | | |
|-------------|-----------------|
| • AFNOR 2.5 | 45 - 55 seconds |
| • AFNOR4 | 14 - 16 seconds |
| • BSB3 | 23 - 30 seconds |
| • BSB4 | 18 - 20 seconds |
| • FORD4 | 13 - 15 seconds |
| • ISO3 | 41 - 59 seconds |
| • ISO4 | 17 - 22 seconds |
| • ZAHN2 | 15 - 20 seconds |

Note: Viscosities quoted are typical ranges obtained when using specified mix ratio.

5440 PU66 8H PU Topcoat Gloss



Pot Life:

8 hours @ 21 - 25°C (70 - 77°F)

Application Guidelines

Recommended Application Conditions:

Temperature 15 - 35°C (59 - 95°F)
Relative Humidity 30 - 85%

Application:

Apply 2 cross coats to achieve the recommended dry film thickness.

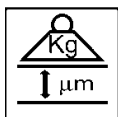


Theoretical Coverage: (unthinned)

6 - 8 m²/Lt @ 40 µm dry film thickness
240 - 320 ft²/US gal @ 1.6 mil dry film thickness

Recommended Dry Film Thickness:

30 - 50 µm
1.2 - 2 mil



Dry Film Density:

1.2 - 1.6 g/cm³ (depending on colour)
10.2 - 13.3 lbs/US gal

Dry Film Weight:

47 - 64 g/m² @ 40 µm dry film thickness
0.009 - 0.013 lbs/ft² @ 1.6 mil dry film thickness

Note: These application guidelines represent PPG's best advice for usage in standard conditions. Some parameters will be influenced by environmental conditions, equipment settings, and other variables.



Equipment:

Equipment Type	Tip Size (mm)	Pressure
HVLP Air Spray	1.2	22 to 29 psi (1.5 to 2 bar)
Pressure Pot	1.5	43 to 72 psi (3 to 5 bar)

5440 PU66 8H PU Topcoat Gloss



5440 can also be applied by brush (refer mix ration table).



Equipment Cleaning:

Clean application equipment before use and as soon as possible after use. DeSoto® CN20 or Desoclean™ 45 solvent cleaners are recommended.

Physical Properties



Colour:

This product is available in a wide range of colours. Please contact PPG Aerospace to discuss specific requirements.



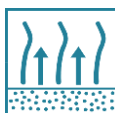
Gloss:

≥90 units with a 60° gloss meter



DRYING TIMES @ 50 % R.H	23°C (73°F)	60°C (140°F)	80°C (176°F)
Dust Free	2 hours		
Dry to Handle	5 hours		
Dry to Tape	8 hours	30 minutes	
Dry to Sand	8 - 10 hours		
Dry to Overcoat	1 hour (min.) 72 hours (max.)	15 minutes	
Full Cure	7 days	4 hours	2 hours

Note: Drying times listed above are dependent upon film thickness applied, air flow conditions and application technique.



Flash Off Time:

15 - 30 minutes prior to force dry.



VOC: (ASTM)

Mixed ready for use (unthinned)	>600 g/Lt
5440 Base Component	<500 g/Lt
0730/9000 Activator	705 g/Lt
0707/9000 Brush Activator	460 g/Lt
0491/9000 Thinner	840 g/Lt

5440 PU66 8H PU Topcoat Gloss



Flash Point:

5440 Base Component	26°C (79°F)
0730/9000 Activator	13°C (55°F)
0707/9000 Brush Activator	50°C (122°F)
0491/9000 Thinner	-2°C (28°F)

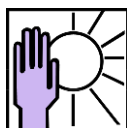
Shelf Life:

5440 Base Component	24 months in original unopened container
0730/9000 Activator	24 months in original unopened container
0707/9000 Brush Activator	24 months in original unopened container
0491/9000 Thinner	10 years in original unopened container

Note: Shelf life may vary due to OEM specification requirements. Refer to container label for specific shelf life information.

Note: The application and performance property values above are typical for the material, but not intended for use in specifications or for acceptance inspection criteria because of variations in testing methods, conditions and configurations.

Storage Recommendations



Inspect the condition of the container to ensure compliance. The material should be stored at temperatures between 5°C to 35°C (41°F to 95°F) to ensure shelf life.

Note: When procuring to a qualified material specification, follow those storage instructions

5440 PU66 8H PU Topcoat Gloss

Health Precautions

This product is safe to use and apply when recommended precautions are followed. Before using this product, read and understand the Safety Data Sheet (SDS), which provides information on health, physical and environmental hazards, handling precautions and first aid recommendations. An SDS is available on request. Avoid overexposure. Obtain medical care in case of extreme overexposure.

For industrial use only. Keep away from children.

Additional information can be found at: www.ppgaerospace.com

For sales and ordering information call the local PPG office at the numbers listed below:

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Issue Date: 02/24
Lit: 4209